

2.4.8. Finishing

Parameter	Criteria
Selection of finishing methods and auxiliaries	<p>Allowed are mechanical, thermal and other physical finishing methods.</p> <p>Allowed are natural and synthetic <i>inputs</i> that meet the basic requirements as set in chapter 2.3.1 and 2.3.2 only.</p> <p>Prohibited in general is the use of synthetic <i>inputs</i> for anti-microbial finishing (including biocides), coating, filling and stiffening, lustring and matting as well as weighting.</p> <p>Prohibited are garment finishing methods that are considered to be harmful to the workers (such as sand blasting of denim).</p>

2.4.9. Requirements for additional fibre materials and accessories

Additional Fibre Materials	Criteria
<p>Fibre materials accepted for the remaining non-organic balance of the product's material composition (max. 5% according to chapter 2.2.1. and max. 30% according to chapter 2.2.2.)</p>	<p>Allowed are:</p> <ul style="list-style-type: none"> - conventional natural fibres: <ul style="list-style-type: none"> • all non-GMO vegetable fibres - except conventional cotton - and all animal fibres except conventional angora wool - regenerated fibres from certified organic raw materials, from <i>pre-</i> or <i>post-consumer waste</i> or from raw materials certified according to a program that verifies compliance with sustainable forestry management principles: <ul style="list-style-type: none"> • raw materials used must be non-GMO; cellulosic based (such as viscose, modal, lyocell or acetate) and protein based fibres - recycled synthetic (polymer) fibres from <i>pre-</i> or <i>post-consumer waste</i>: <ul style="list-style-type: none"> • only polyester, polyamide, polypropylene and polyurethane (elastane) - regenerated fibres (from non-organic raw materials): <ul style="list-style-type: none"> • raw materials used must be non-GMO; <u>the use is limited to a maximum of 10% resp. 25% for socks, leggings and sportswear</u> - virgin synthetic (polymer) fibres: <ul style="list-style-type: none"> • only polyamide, polypropylene and polyurethane (elastane); <u>the use is limited to a maximum of 10% resp. 25% for socks, leggings and sportswear</u> - stainless steel fibres and mineral fibres, with exception of asbestos, carbon and silver fibres: